

99-2004



Radio
Housing



Pocket

ISO
Trimplate



Speed Clips



(4) #8 x 1/2"
Phillips head
screws



KIT COMPONENTS

VEHICLE APPLICATIONS

CADILLAC

Deville 1996-1999

Catera 1997-2001



KIT FEATURES

- DIN head unit provision with pocket
- ISO head unit provision with pocket



Cutting Tool



Phillips
Screwdriver

TOOLS REQUIRED

INSTALLATION INSTRUCTIONS

Questions?

Call the Help Line: **(800)253 TECH**

Monday - Friday 9:00 am - 7:00 pm EST

Saturday - Sunday 10:00 am - 4:00 pm EST

• Dash Disassembly	1
• Kit Features	
• DIN Head Unit Provision with Pocket Assembly	3
• ISO Head Unit Provision Assembly	5
• Final Assembly	6

99-2004 • Cadillac Catera 1998-2001

Disconnect the negative battery terminal to prevent an accidental short circuit.

Remove (1) phillips screw from inside ashtray and remove ashtray.

1

See Figure **A**

Remove screw covers on radio trim panel.

2

See Figure **B**

Remove traction control and hazard switch covers and remove switches by depressing tabs and pulling outward.

3

See Figure **B**

Remove (4) Phillips screws from behind covers and ashtray.

4

Remove radio trim panel and unclip any remaining harnesses.

5

See Figure **C**

Remove (2) Phillips screw to remove radio.

6



99-2004 • Cadillac Deville 1996-99

Disconnect the negative battery terminal to prevent an accidental short circuit.



- 1** Unsnap and remove top edge of Radio trim panel. (Open glove box to access.)

See figure **A**

- 2** Disengage side clips using your fingers and slide radio outward.

- 3** Disconnect wiring.

99-2004 • Cadillac Catera 1998-2001

- 1** Remove 2 panels from the top of **Housing**.

See figure **A**

- 2** Remove the "A" tabs from the **Housing**.

See Figure **B**

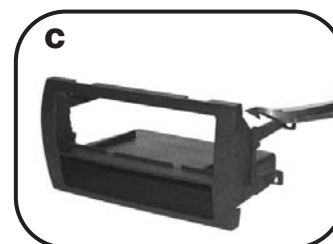
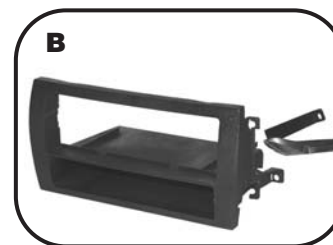
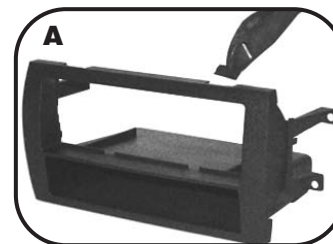
- 3** Remove the top corner of **Housing** for clearance, as indicated.
See Figure **C**

- 4** Slide the DIN cage into the radio opening and secure by bending the metal locking tabs down.

See Figure **D**

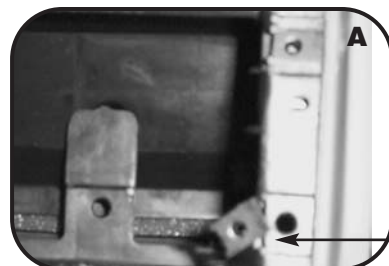
- 5** Slide the DIN unit into the cage until its secure.

- 6** Continue to final assembly.



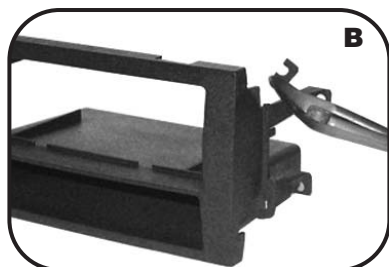
99-2004 • Cadillac Deville 1996-99

Disconnect the negative battery terminal to prevent an accidental short circuit.



- 1** Install (4) supplied Speed Clips into sub-dash mounting positions.

See figure **A**



- 2** Remove "B" tabs from Housing.

See Figure **B**



- 3** Slide the DIN cage into the radio opening and secure by bending the metal locking tabs down.

See Figure **C**



- 4** Slide the DIN unit into the cage until it is secure.

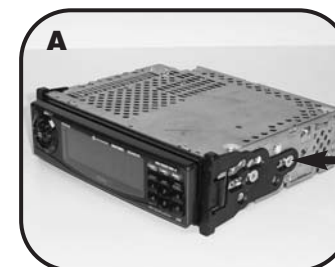
See Figure **D**

- 5** Continue to Final Assembly.

99-2004 • All Vehicles

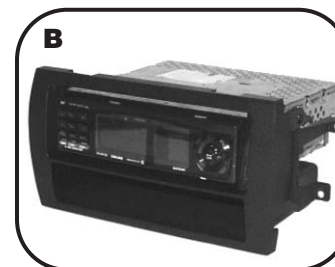
Align the holes of the **ISO Snap In Brackets** with the holes in the head unit. Mount the brackets to the head unit with the screws supplied with the unit.

See figure **A**



Slide the head unit/bracket assembly into the radio opening of the Radio Housing for your specific vehicle until the side clips engage.

See Figure **B**.



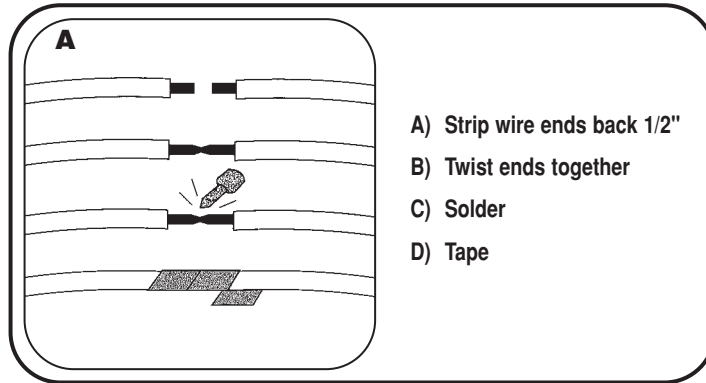
Snap the **ISO Trimplate** over the unit.

See Figure **C**.



Continue to Final Assembly.

NOTE: To remove the mounted head unit, unclip and remove the **ISO Trimplate**. Using a small flat-blade screwdriver, engage the side clips securing the head unit/bracket assembly to the housing/pocket assembly.



- 1** Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter and making connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit.)
See figure **A**
- 2** Re-connect the battery terminal and test the unit for proper operation.
- 3** Reassemble dash in the reverse order of your specific vehicle's **Dash Disassembly** on pages 1-2.