



INSTALLATION INSTRUCTIONS FOR PART 99-2005

APPLICATIONS

- 1996-2002 CADILLAC ELDORADO
- 1996-2004 CADILLAC SEVILLE
- 2000-2005 CADILLAC DEVILLE
- 1996-1999 CADILLAC DEVILLE CONCOURS
(CONSOLE SHIFT)

99-2005

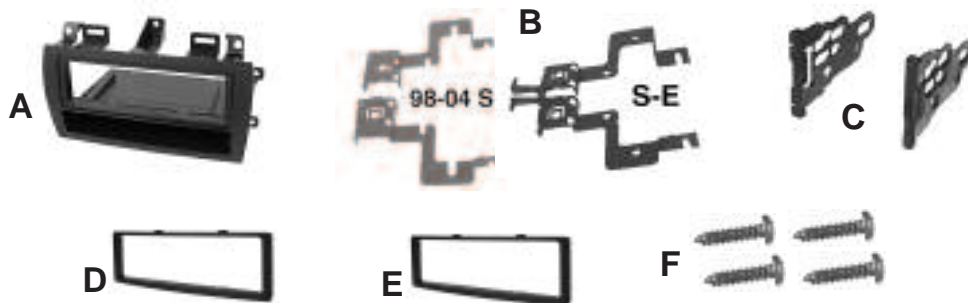


KIT FEATURES

- DIN Head Unit Provisions with Pocket
- ISO DIN Head Unit Provisions with Pocket

KIT COMPONENTS

A) Radio Housing • B) Radio Housing Brackets • C) ISO Brackets • D) ISO Trim Plate • E) Spacer • F) (4) Phillips Screws



TOOLS REQUIRED:

Phillips Screwdriver • Small Flat Blade Screwdriver • Socket Wrench



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- 1996-2002 Cadillac Eldorado
- 1996-1997 Cadillac Seville

DASH DISASSEMBLY

- 1 Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2 Remove C-clip on forward facing side of shift knob and pull and remove knob.
(Figure A)
- 3 Remove (2) 9/32 screws on each side of the ashtray assembly and (1) in the middle underneath ashtray insert. (Figure B)
- 4 Insert a small flat blade screwdriver in between the radio and the switch panel at top of radio and pry up and out to remove switch panel. (Figure C)
- 5 Remove (4) 9/32 screws
 - (2) from the top (Figure D-1) and
 - (2) from the bottom to remove radio.
(Figure D-2)
- 6 Remove the (6) retaining nuts securing the radio and climate control to the factory bracket assembly and slide the climate control outward. (Figure E)

A



B



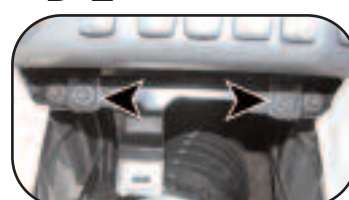
C



D-1



D-2



E



- 1998-2004 Cadillac Seville
- 1996-1999 Cadillac Deville Concours (Console Shift)

- 1 Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2 Remove (2) 9/32 screws on each side of the ashtray assembly and (1) in the middle underneath ashtray insert. **(Figure A)**
- 3 Insert a small flat blade screwdriver in between the radio and the switch panel at top of radio and pry up and out to remove switch panel. **(Figure B)**
- 4 Remove (3) 9/32 screws
 - (1) from the top **(Figure C-1)** and
 - (2) from the bottom to remove radio. **(Figure C-2)**
- 5 Remove the (6) retaining nuts securing the radio and climate control to the factory bracket assembly and slide the climate control outward. **(Figure E)**

A



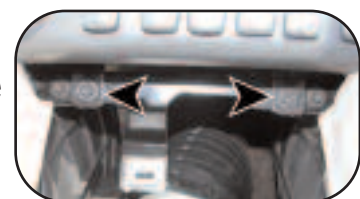
B



C-1



C-2



D



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2002-2005 Cadillac Deville

- 1 Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2 Unsnap and remove panel surrounding climate controls and radio (**Figure A**)
- 3 Depress clips on both sides of radio and pull out to remove



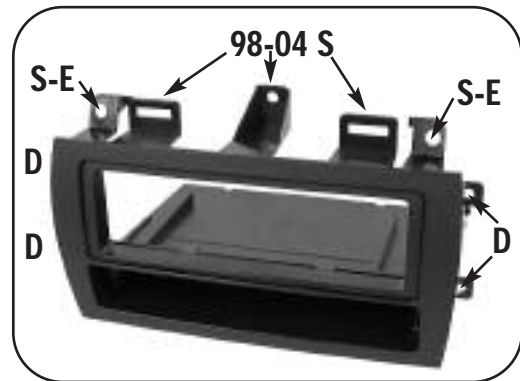
DASH DISASSEMBLY

KIT ASSEMBLY

- 1996-2002 Cadillac Eldorado
- 1996-1997 Cadillac Seville

- 1 Remove all tabs except the ones marked **S-E** from the radio housing. (Figure A)
- 2 Slide the corresponding radio housing bracket onto the 99-2005 until side clips engage. (Figure B)
- 3 Slide the climate control assembly into the bracket / housing assembly and attach with the factory hardware. (Figure C)

A



B



C



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KIT ASSEMBLY

- 1998-2004 Cadillac Seville
- 1996-1999 Cadillac Deville Concours (Console Shift)

NOTE: In order to DIN mount in the 2000-2004 Deville you will need to use the provided spacer as described below. There is not enough depth to ISO mount or DIN mount without the spacer.

- 1 Remove all tabs except the ones marked **98-04 S** from the radio housing.

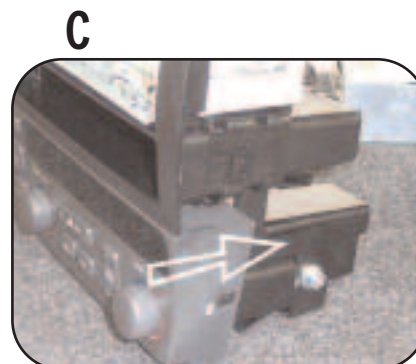
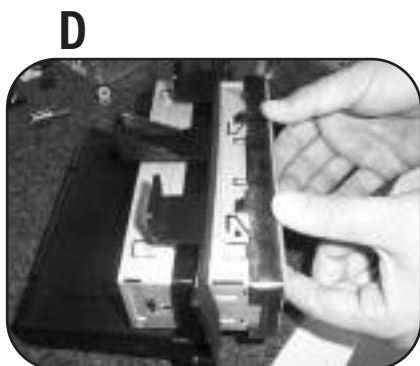
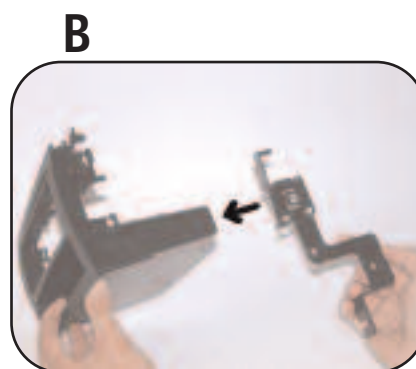
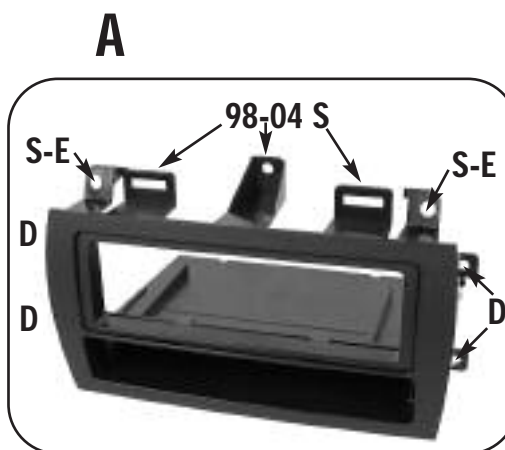
(Figure A)

- 2 Slide the corresponding radio housing bracket onto the 99-2005 until side clips engage. (Figure B)

- 3 Slide the climate control assembly into the bracket / housing assembly and attach with the factory hardware.

(Figure C)

- 4 When DIN mounting slide the included spacer onto the DIN cage that came with your aftermarket radio before inserting it into the housing. (Figure D)

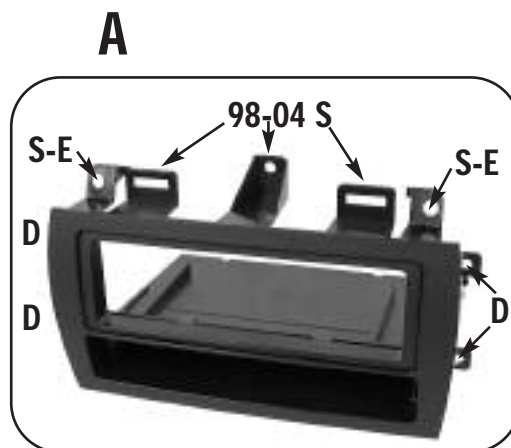


2000-2005 Cadillac Deville

NOTE: In order to DIN mount in the 2000-2004 Deville you will need to use the provided spacer as described below. There is not enough depth to ISO mount or DIN mount without the spacer.

- 1 Remove all tabs except the ones marked **D** from the radio housing.

(Figure A)



- 2 When DIN mounting slide the included spacer onto the DIN cage that came with your aftermarket radio before inserting it into the housing. (Figure B)

B



- 3 When installing the 99-2005 housing into the sub dash, use the supplied (4) phillips screws and mount in the locations shown. (Figure C)

C



DIN Head Unit Provision

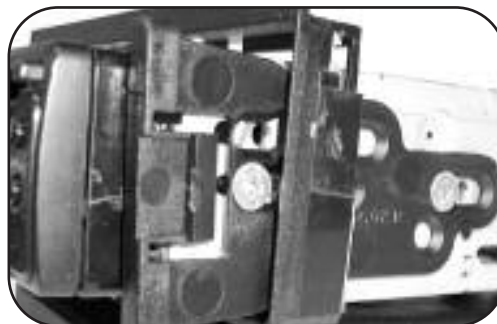
- 1 Slide the DIN cage into the Radio Housing and secure by bending the metal locking tabs down.
- 2 Slide the after-market head unit into the cage and secure.
- 3 Snap the Trim plate into the Radio Housing.



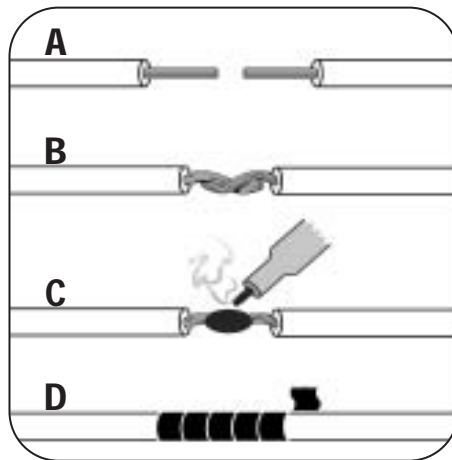
KIT ASSEMBLY

ISO DIN HEAD UNIT PROVISION

- 1 Mount the ISO Brackets to the head unit with the screws supplied with the unit.
- 2 Slide the head unit into the radio opening until the side clips engage.
- 3 Snap the Trim plate into the Radio Housing.



FINAL ASSEMBLY



- A) Strip wire ends back 1/2"**
- B) Twist ends together**
- C) Solder**
- D) Tape**

- 1** Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter and making the connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit) See figure A.
- 2** Re-connect the negative battery terminal and test the unit for proper operation.
- 3** Reassemble radio and dash assemblies in reverse order of disassembly.



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NOTES

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