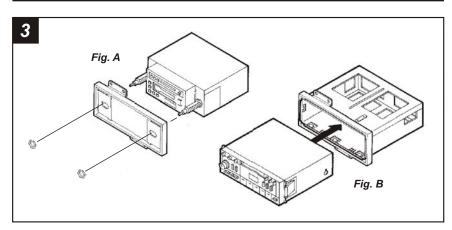
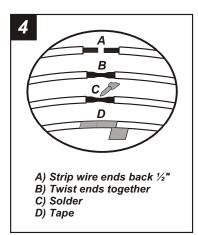
ALL VEHICLES

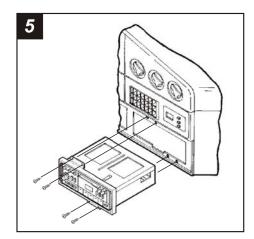


2-SHAFT HEAD UNITS: Slide the aftermarket head unit into the kit and secure with shaft nuts. (see Fig. A)

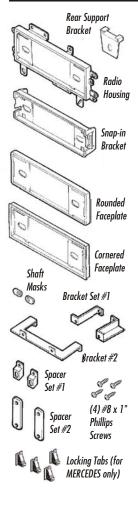
DIN HEAD UNITS: Cut and remove the shaft supports. Slide the DIN cage into the Radio **Housing** and secure by bending the metal locking tabs down. Slide the aftermarket head unit into the cage until secure. (see Fig. B)



Locate the factory wiring harness in the dash. Metra recommends using the proper mating adaptor and making connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit).



Re-connect the battery terminal and test the unit for proper operation. Mount the head unit/kit assembly to the sub-dash with those screws previously removed.



TOOLS REQUIRED



KIT COMPONENTS



99-5510 INSTALLATION INSTRUCTIONS

APPLICATIONS

FORD/JEEP/LINCOLN/MAZDA/MERCURY 1975-00 (SEE INSIDE FOR SPECIFIC APPLICATIONS)



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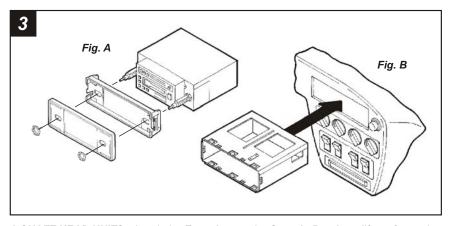
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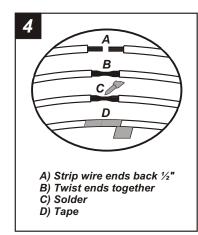
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ALL VEHICLES

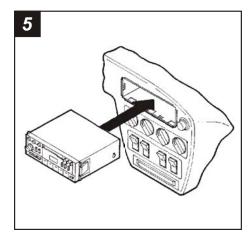


2-SHAFT HEAD UNITS: Attach the **Faceplate** to the **Snap-in Bracket**. (If an aftermarket unit with upper-shaft locations is being installed, cut and remove the upper-shaft tabs from the shaft holes in the Snap-in Bracket). Slide the aftermarket head unit into the kit and secure with shaft nuts. (see Fig. A)

DIN HEAD UNITS: Slide the DIN cage into the dash opening and secure by bending the metal locking tabs down. (see Fig. B)



Locate the factory wiring harness in the dash. Metra recommends using the proper mating adaptor and making connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit).



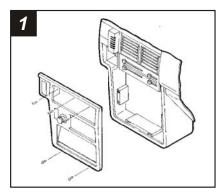
Re-connect the battery terminal and test the unit for proper operation.

2-SHAFT HEAD UNITS: Snap the head unit/kit assembly into the dash opening.

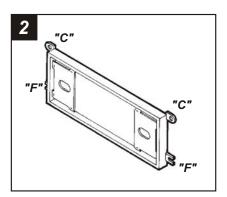
DIN HEAD UNITS: Slide the aftermarket head unit into the mounted cage until secure.



MERCURY Tracer (hatchback) 1989-90

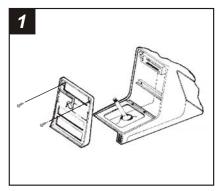


Disconnect the negative battery terminal to prevent an accidental short circuit. Remove (3) Phillips screws from the top of the dash trim bezel. Remove the ashtray and (2) Phillips screws from the bottom of the bezel. Remove (4) Phillips screws securing the factory head unit and disconnect the wiring.

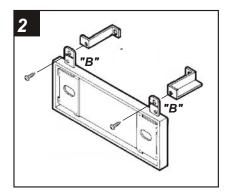


Cut and remove all mounting tabs on the *Radio Housing* EXCEPT tabs "C" and "F". The mounting tabs can be identified by the stamped letter on the back of each tab. *Skip to the Installation Instructions for ALL VEHICLES on Page* #22.

AMC Alliance / Encore / GTA 1983-87

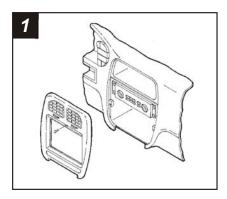


Disconnect the negative battery terminal to prevent an accidental short circuit. Gently remove the climate control trim panel and (2) Phillips screws exposed. Lift up on the dash trim bezel and remove. Remove (2) screws securing the factory head unit and disconnect the wiring.

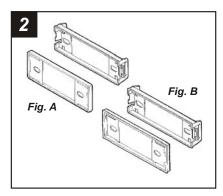


Cut and remove all mounting tabs on the *Radio Housing* EXCEPT tabs "B". The mounting tabs can be identified by the stamped letter on the back of each tab. Mount *Bracket Set #1* to the back of the mounting tabs with (2) #8 x 1" *Phillips screws* supplied. *Skip to the Installation Instructions for ALL VEHICLES on Page #22.*

MERCURY Villager / NISSAN Quest 1993-95

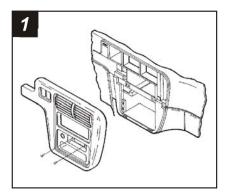


Disconnect the negative battery terminal to prevent an accidental short circuit. Remove (1) screw above the climate controls. Unclip the dash trim bezel. Using Metra's **86-5618**, pull the factory head unit from the dash and disconnect the wiring.

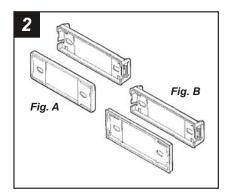


Locate the **Snap-in Bracket** and **Rounded Faceplate** (see Fig. A) OR the **Snap-in Bracket** and **Cornered Faceplate** (see Fig. B). Skip to the Installation Instructions for ALL VEHICLES on Page #21.

FORD Aerostar 1992-97

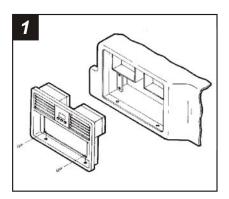


Disconnect the negative battery terminal to prevent an accidental short circuit. Remove (2) screws from the steering column trim panel and (2) screws from the ashtray cavity. Unclip the dash trim bezel. Using Metra's 86-5618, pull the factory head unit unit from the dash and disconnect the wiring.

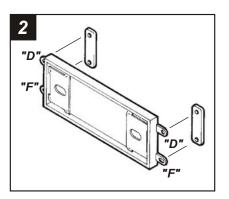


Locate the **Snap-in Bracket** and **Rounded Faceplate** (see Fig. A) OR the **Snap-in Bracket** and **Cornered Faceplate** (see Fig. B). Skip to the Installation Instructions for ALL VEHICLES on Page #21.

FORD Aerostar 1985-91

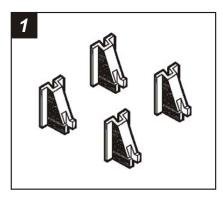


Disconnect the negative battery terminal to prevent an accidental short circuit. Remove (2) Phillips screws from the base of the dash trim bezel. Pry down on the (2) tabs located at the top of the dash trim bezel and remove the bezel. Remove (4) screws securing the factory head unit and disconnect the wiring.

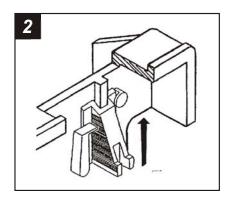


Cut and remove all mounting tabs on the *Radio Housing* EXCEPT tabs "D" and "F". The mounting tabs can be identified by the stamped letter on the back of each tab. Locate *Spacer Set #2*. (The Spacers must be placed behind the mounting tabs during installation in step #5). *Skip to the Installation Instructions for ALL VEHICLES on Page #22*.

MERCEDES (all models)

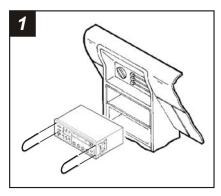


Locate the (4) Locking Tabs supplied in the kit.

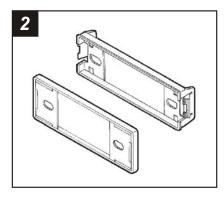


Slide the **Locking Tabs** onto the guides located on the front corners of the **Snap-in Bracket**. Skip to the Installation Instructions for ALL VEHICLES on Page #21.

FORD Aspire 1994-97

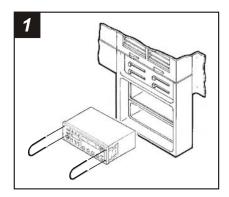


Disconnect the negative battery terminal to prevent an accidental short circuit. Using Metra's **86-5618**, pull the factory head unit from the dash and disconnect the wiring.

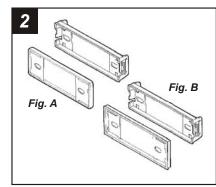


Locate the **Snap-in Bracket** and **Rounded Faceplate.** Skip to the Installation Instructions for ALL VEHICLES on Page #21.

MERCURY Capri XR2 1991-94



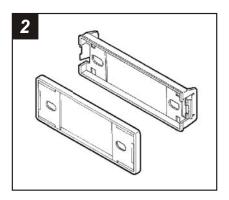
Disconnect the negative battery terminal to prevent an accidental short circuit. Using Metra's *86-5618*, pull the factory head unit from the dash and disconnect the wiring.



Locate the **Snap-in Bracket** and **Rounded Faceplate** (see Fig. A) OR the **Snap-in Bracket** and **Cornered Faceplate** (see Fig. B). Skip to the Installation Instructions for ALL VEHICLES on Page #21.

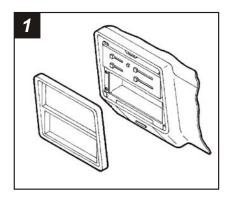
MAZDA MX6 1993-97 / 626 1993-00

Disconnect the negative battery terminal to prevent an accidental short circuit. Using Metra's **86-5618**, pull the factory head unit from the dash and disconnect the wiring.

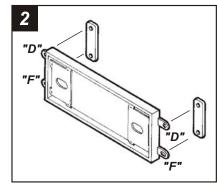


Locate the **Snap-in Bracket** and **Rounded Faceplate**. Skip to the Installation Instructions for ALL VEHICLES on Page #21

FORD Bronco (full size) / F-Series Pickup 1987-91

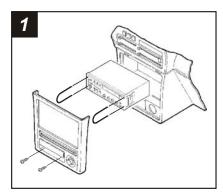


Disconnect the negative battery terminal to prevent an accidental short circuit. Carefully pull and remove the dash trim bezel. Remove (4) screws securing the factory head unit and disconnect the wiring.

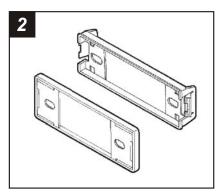


Cut and remove all mounting tabs on the *Radio Housing* EXCEPT tabs "D" and "F". The mounting tabs can be identified by the stamped letter on the back of each tab. Locate *Spacer Set #2.* (The Spacers must be placed behind the mounting tabs during installation in step #5). *Skip to the Installation Instructions for ALL VEHICLES on Page #22.*

MAZDA Protege 1995-00

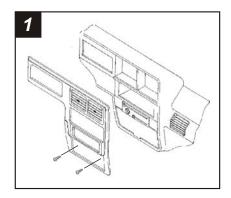


Disconnect the negative battery terminal to prevent an accidental short circuit. Remove the ashtray and (2) screws from the ashtray cavity. Using Metra's **86-5618**, pull the factory head unit from the dash and disconnect the wiring.

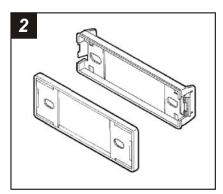


Locate the **Snap-in Bracket** and **Rounded Faceplate**. Skip to the Installation Instructions for ALL VEHICLES on Page #21

FORD Bronco II 1989-90 / Explorer 1991-94 / Ranger 1989-94 MAZDA Navajo 1991-94 / B-Series Pickup 1994

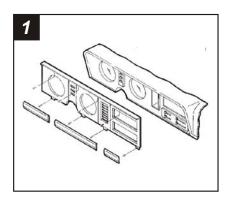


Disconnect the negative battery terminal to prevent an accidental short circuit. Remove the ashtray and (2) screws exposed in the ashtray cavity. Using Metra's 86-5618, pull the factory head unit from the dash and disconnect the wiring.

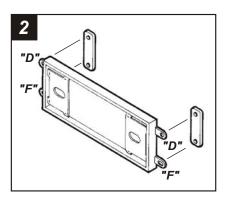


Locate the **Snap-in Bracket** and **Rounded Faceplate.** Skip to the Installation Instructions for ALL VEHICLES on Page #21.

FORD Bronco II / Ranger 1985-88

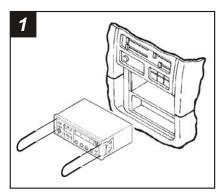


Disconnect the negative battery terminal to prevent an accidental short circuit. Remove (4) Phillips screws from the top edge of the dash trim bezel. Remove the light switch knob, cigarette lighter and ashtray. Unsnap the molding located below the dash trim bezel and remove (4) screws exposed. Remove (4) screws securing the factory head unit and disconnect the wiring.

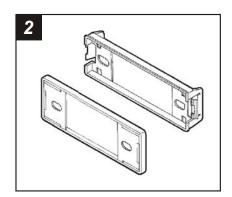


Cut and remove all mounting tabs on the *Radio Housing* EXCEPT tabs "D" and "F". The mounting tabs can be identified by the stamped letter on the back of each tab. Locate *Spacer Set #2*. (The Spacers must be placed behind the mounting tabs during installation in step #5). *Skip to the Installation Instructions for ALL VEHICLES on Page #22*.

MAZDA MPV 1996-98

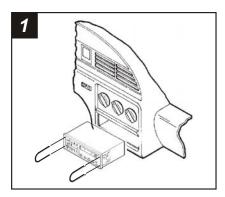


Disconnect the negative battery terminal to prevent an accidental short circuit. Unsnap the side trim pieces from the factory head unit. Using Metra's **86-5618**, pull the unit from the dash and disconnect the wiring.

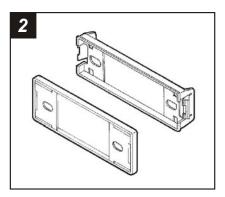


Locate the **Snap-in Bracket** and **Rounded Faceplate.** Skip to the Installation Instructions for ALL VEHICLES on Page #21.

FORD Contour 1995-00 / MERCURY Mystique 1995-99

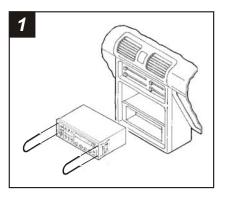


Disconnect the negative battery terminal to prevent an accidental short circuit. Using Metra's **86-5618**, pull the factory head unit from the dash and disconnect the wiring.

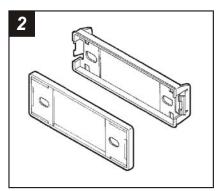


Locate the **Snap-in Bracket** and **Rounded Faceplate.** Skip to the Installation Instructions for ALL VEHICLES on Page #21.

MAZDA MX3 1992-96



Disconnect the negative battery terminal to prevent an accidental short circuit. Using Metra's **86-5618**, pull the factory head unit from the dash and disconnect the wiring.



Locate the **Snap-in Bracket** and **Rounded Faceplate.** Skip to the Installation Instructions for ALL VEHICLES on Page #21.