



INSTALLATION INSTRUCTIONS FOR PART 99-5806

**Ford Focus
2000-2004**



**Mercury Cougar
1999-2002**



KIT FEATURES

- ISO DIN head unit provision with pocket
- DIN head unit provision with pocket

99-5806

KIT COMPONENTS

A) Radio Housing | B) ISO Brackets | C) Trim Plate

A



B



C



TOOLS REQUIRED:

86-5618 Head Unit Removal Keys



1-800-221-0932



www.metraonline.com

© COPYRIGHT 2004 METRA ELECTRONICS CORPORATION



99-5806

TABLE OF CONTENTS

2000-2004 Ford Focus

1999-2002 Mercury Cougar

<i>Dash Disassembly</i>	<i>1</i>
<i>Kit Assembly</i>	<i>2</i>
<i>Head Unit Provision Assembly</i>	<i>3</i>
<i>Final Assembly</i>	<i>4</i>
<i>Notes</i>	<i>5-6</i>



99-5806

2000-2004 FORD FOCUS



1999-2002 MERCURY COUGAR



DASH DISASSEMBLY

- 1 Using Metra's 86-5618, pull the factory head unit from the dash and disconnect the wiring.



99-5806

KIT ASSEMBLY

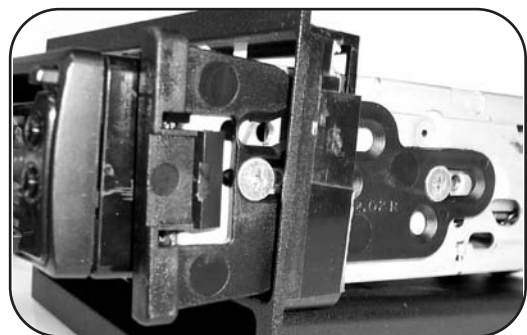
DIN HEAD UNIT PROVISIONS:

- 1 Slide the DIN cage into the **Radio Housing** and secure by bending the metal locking tabs down.
- 2 Slide the after-market head unit into the cage and secure. Snap the Trim plate into the Radio Housing.



ISO DIN HEAD UNIT PROVISIONS:

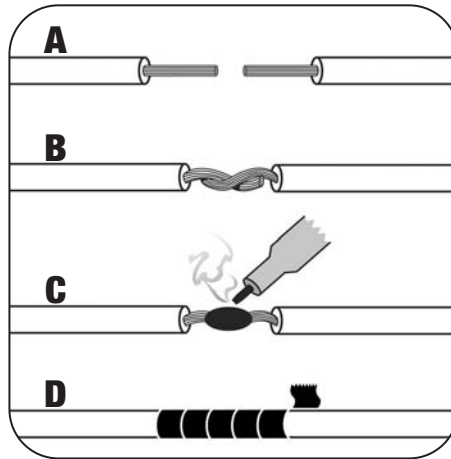
- 1 Mount the ISO Brackets to the head unit with the screws supplied with the unit.
- 2 Slide the head unit into the radio opening until the side clips engage. Snap the Trim plate into the Radio Housing.



NOTE: When reinstalling the screws into the bottom of the 99-7864 use the (2) supplied Phillips screws instead of the factory screws removed in step 5 in Dash Disassembly.



99-5806



- A) Strip wire ends back 1/2"**
B) Twist ends together
C) Solder
D) Tape

FINAL ASSEMBLY

- 1** Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter and making the connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit)
- 2** Re-connect the negative battery terminal and test the unit for proper operation.
- 3** Snap radio / kit assembly into the factory radio opening.

[illegible]



99-5806

NOTES

A series of horizontal lines for taking notes, spanning the width of the page below the header and above the footer.

INST995806



1-800-221-0932



www.metraonline.com

© COPYRIGHT 2004 METRA ELECTRONICS CORPORATION