



INSTALLATION INSTRUCTIONS FOR PART 99-5821R

APPLICATIONS FORD Fusion/ MERCURY Milan 2010 (Non Factory NAV)

99-5821R

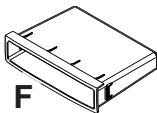
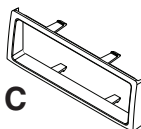
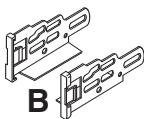
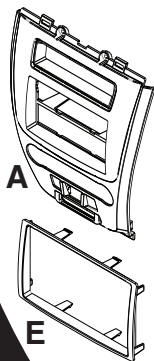
KIT FEATURES

- DIN Head Unit Provision with Pocket
- ISO DIN Head Unit Provision with Pocket
- Double DIN Head Unit Provision
- ISO Stacked Head Unit Provision
- **Painted Red**
- 99-5812B - Black**
- 99-5812S - Silver**
- 99-5812BL - Blue**



KIT COMPONENTS

- A) Radio Housing • B) ISO Brackets • C) ISO Trim Plate • D) Double DIN Brackets
- E) Double DIN Trim Plate • F) Pocket



WIRING AND ANTENNA CONNECTIONS (Sold Separately)

Wire harness:

- XSVI-5520-NAV Ford Interface 2006-up
- AFSI-02 -Ford SYNC Interface 2007-up

Antenna adapter:

- 40-CR10 Ford/Chrysler antenna adapter

TOOLS REQUIRED:

Small Flat Blade Screwdriver/ Panel Removal Tool
Phillips Screwdriver • Socket Set



1-800-221-0932



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99-5821R

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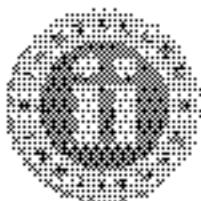
- DIN Head Unit Provision 4

- ISO DIN Head Unit Provision 5

- Double DIN Head Unit Provision/ Stacked ISO DIN Head Unit Provision . 6

Note:

Refer also to the instructions included with the aftermarket radio.



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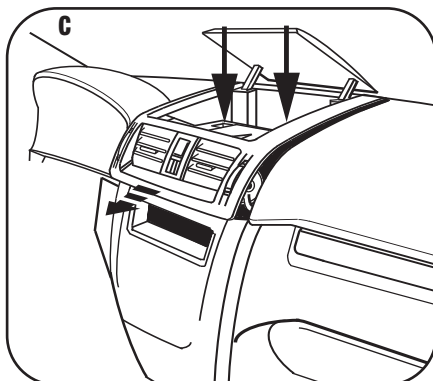
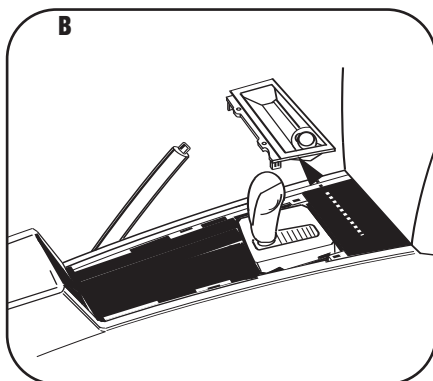
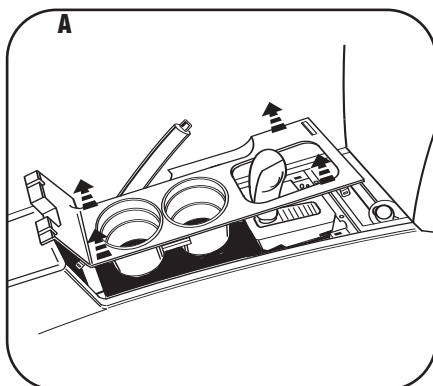
FORD FUSION/ MERCURY MILAN (NON FACTORY NAV) 2010

- 1 Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2 Unsnap and remove cup holders/ shifter trim from top of center console. (Figure A)
- 3 Unsnap and remove coin tray from front of center console. (Figure B)

- 4 Open upper dash pocket, remove two 8mm screws from inside pocket, and remove pocket/ vent assembly. (Figure C)

Note: *Some models have a safety strap attached to this pocket/ vent panel. To remove this strap, remove one T-20 Torx screw from below passenger airbag light securing the strap to the panel.*

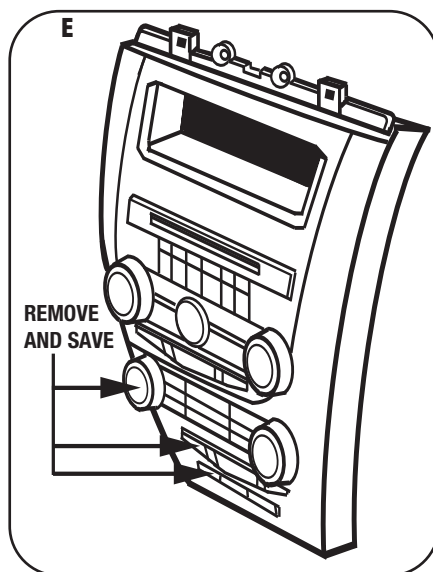
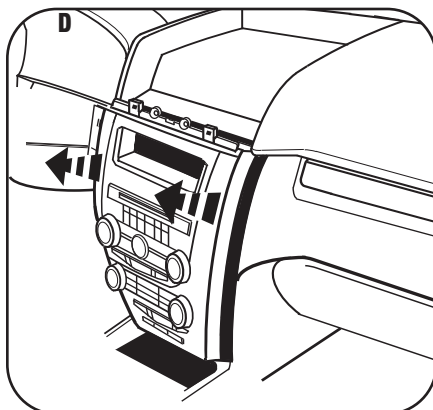
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- 5** Remove two 7mm screws from top of radio/climate panel.
- 6** Unsnap and remove radio/ climate panel. (Figure D)
- 7** Remove climate controls (4 T-20's) and lower three button switch plate (snap) from factory radio/ climate panel. (Retain for kit assembly) (Figure E)
- 8** Remove (6) metal "snap in" clips from back of factory panel and save to re-attach to the Metra radio housing during kit assembly.

Continue to kit assembly

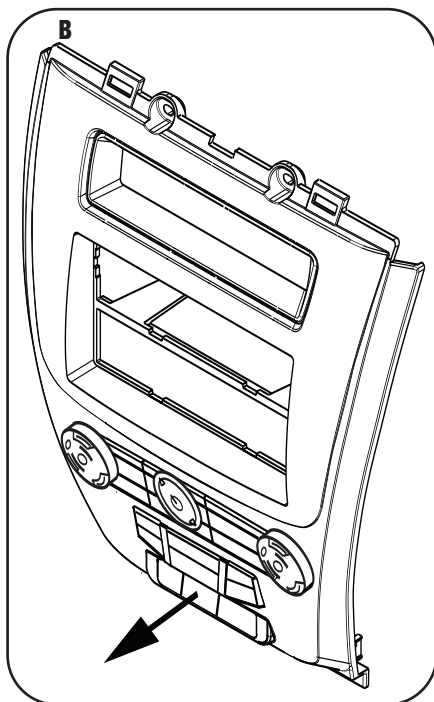
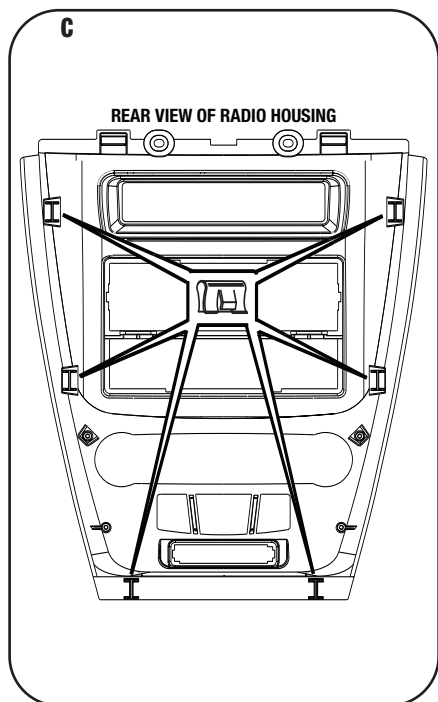
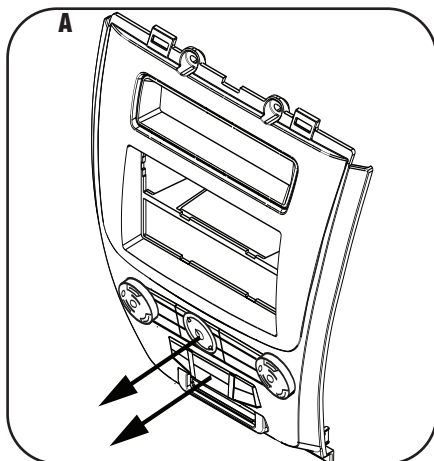




KIT PREPARATION

- 1 Mount the climate controls to the Metra radio housing using the factory hardware. (Figure A)
- 2 Snap the three button switch plate into the Metra Radio housing. (Figure B)
- 3 Re-attach (6) metal “snap in” clips previously saved from back of factory panel and attach to the Metra housing. (Figure C)

Continue to kit assembly.

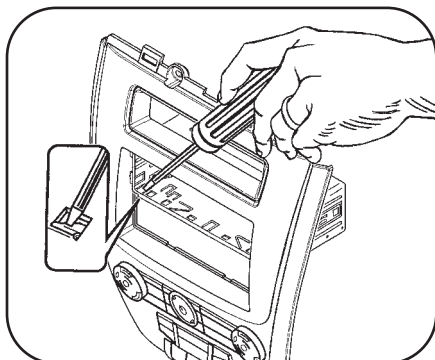


DIN HEAD UNIT PROVISION

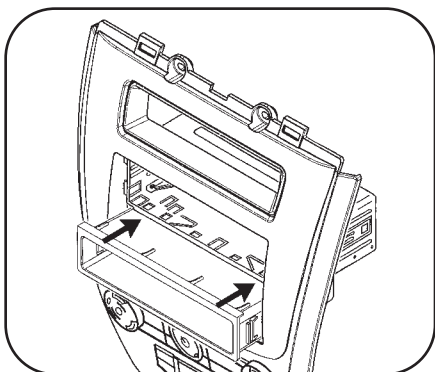
**Note: Refer also to the instructions included with the aftermarket radio.*

- 1 Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXXESS. Re-connect the negative battery terminal and test the unit for proper operation.
- 2 Slide the DIN cage into the Radio Housing and secure by bending the metal locking tabs down. (Figure A)
- 3 Snap the pocket into the bottom opening of the radio housing. (Figure B)
- 4 Slide the aftermarket head unit into the cage and secure. (Figure C)
- 5 Reassemble dash in reverse order of disassembly.

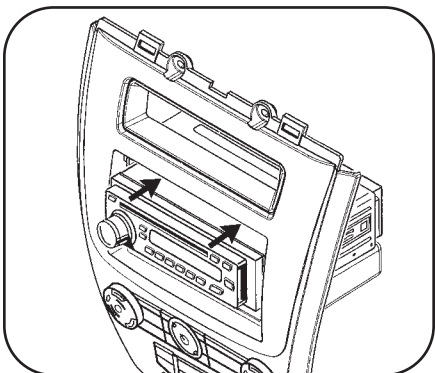
A



B



C

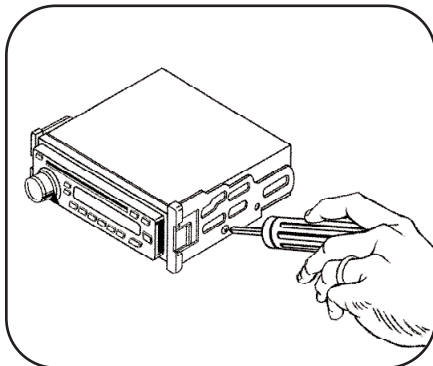


ISO DIN HEAD UNIT PROVISION

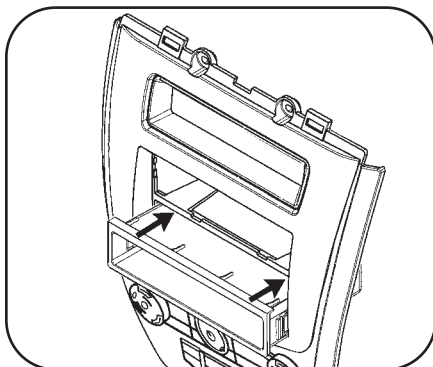
****Note: Refer also to the instructions included with the aftermarket radio.***

- 1** Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXCESS. Re-connect the negative battery terminal and test the unit for proper operation.
- 2** Mount the ISO Brackets to the head unit with the screws supplied with the unit. (Figure A)
- 3** Snap the pocket into the bottom opening of the radio housing. (Figure B)
- 4** Slide the head unit into the radio opening until the side clips engage. (Figure C)
- 5** Snap the Trim plate into the Radio Housing. (Figure C)
- 6** Reassemble dash in reverse order of disassembly.

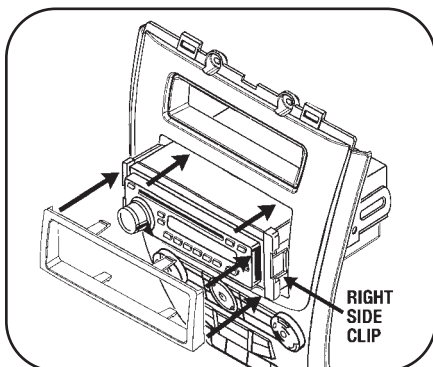
A



B



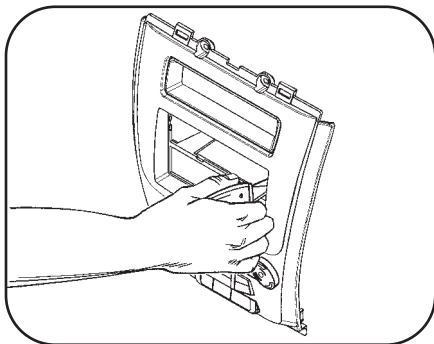
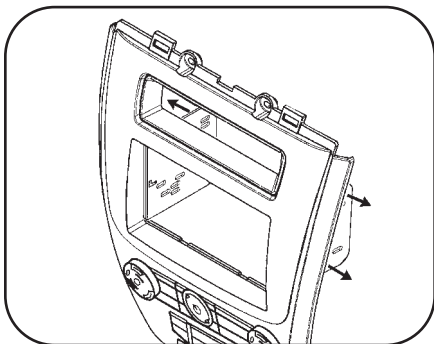
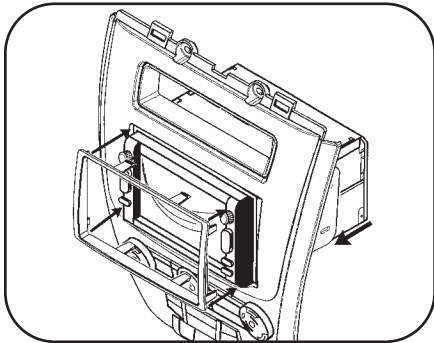
C



DOUBLE DIN HEAD UNIT PROVISION/ STACKED ISO DIN HEAD UNIT PROVISION

****Note: Refer also to the instructions included with the aftermarket radio.***

- 1** Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXCESS. Re-connect the negative battery terminal and test the unit for proper operation.
- 2** Cut and remove the center bar from the radio housing. (Figure A)
- 3** Snap the Double DIN brackets to the inside edge of the Double DIN trim plate. (Figure B)
- 4** Slide the Double DIN head unit or stacked ISO head units into the bracket/radio housing assembly and secure the Double DIN head unit or stacked ISO head units to the assembly using the screws supplied with the radio. (Figure C)
- 5** Snap the double DIN trim plate into the radio housing. (Figure C)
- 6** Reassemble dash in reverse order of disassembly.

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