

99-8152



Radio
Housing



Pocket

ISO
Trimplate



Mounting
Brackets



ISO Snap In
Brackets



(2) #8 x 3/8"
Screws



Phillips
Screwdriver



Small flat blade
screwdriver

VEHICLE APPLICATIONS

LEXUS

GS 300 1998-2002

GS 400 1998-2002



KIT FEATURES

- DIN head unit provision with pocket
- ISO head unit provision with pocket

INSTALLATION INSTRUCTIONS

Questions?

Call the Help Line: **(800)253 TECH**

Monday - Friday 9:00 am - 7:00 pm EST

Saturday - Sunday 10:00 am - 4:00 pm EST

• Dash Disassembly	1
• Kit Features	
• DIN Head Unit Provision with Pocket Assembly	2
• ISO Head Unit Provision Assembly	3
• Final Assembly	5

99-8152 • Lexus GS 300 / GS 400

Disconnect the negative battery terminal to prevent an accidental short circuit.

Unsnap and remove vent and clock assembly from above climate controls.* **1**

See figure **A**

Remove (2) screws from behind vent and clock assembly. **2**

See Figure **B**.

Unsnap and remove ashtray assembly from below radio and remove.* **3**

See Figure **C**.

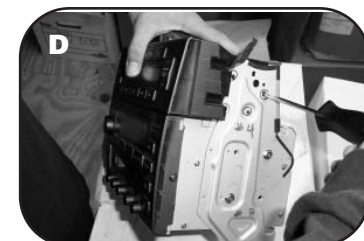
Remove (2) screws from behind ashtray assembly. **4**

Remove radio and climate controls as one unit. **5**

Remove left and right bracket from radio and climate controls. **6**

See Figure **D**.

*Tip: Tape the end of a small flat blade screwdriver and use to pry panel starting from windshield end.





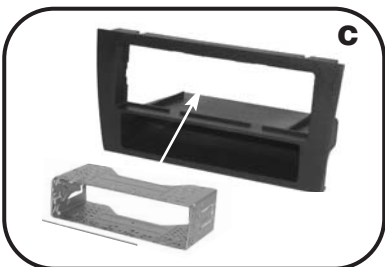
- 1 Secure the **Mounting Brackets** to the housing/pocket assembly by snapping securing in place. Insert (2) #8 x 3/8" screws provided into assembly.

See figure **A**



- 2 Align the climate control module to the top of the housing assembly. Secure the brackets of the housing assembly to the climate control module with (4) phillips screws previously removed.

See Figure **B**



- 3 Slide the DIN cage into the radio opening and secure by bending the metal locking tabs down.

See Figure **C**



- 4 Slide the DIN unit into the cage until it is secure.

See Figure **D**

- 5 Continue to final assembly.

- 1 Secure the **Mounting Brackets** to the housing/pocket assembly by snapping securing in place. Insert (2) #8 x 3/8" screws provided into assembly.

See figure **A**



- 2 Align the climate control module to the top of the housing assembly. Secure the brackets of the housing assembly to the climate control module with (4) phillips screw previously removed.

See Figure **B**



- 3 Align the holes in the **ISO Snap In Brackets** with the holes on the head unit. Mount the brackets to the head unit with screws supplied with the unit.

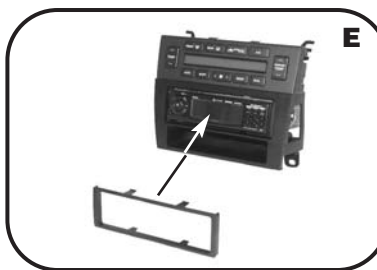
See Figure **C**





- 4** Slide the head unit/bracket assembly into the radio opening until the side clips engage.

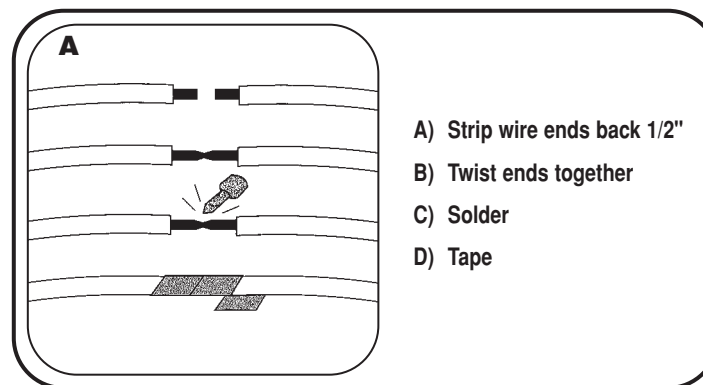
See Figure **D**



- 5** Snap the **ISO Trimplate** over the head unit.

See Figure **E**

NOTE: To remove the mounted head unit, unclip and remove the **ISO Trimplate**. Using a small flat-blade screwdriver, disengage the side clips securing the **ISO Snap In Brackets** to the housing/pocket assembly.



- A) Strip wire ends back 1/2"
B) Twist ends together
C) Solder
D) Tape

- 1** Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter and making connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit.)
See figure **A**
- 2** Re-connect the battery terminal and test the unit for proper operation.
- 3** Reassemble dash in the reverse order of **Dash Disassembly** on pages 1.

