

INSTALLATION INSTRUCTIONS**VEHICLE APPLICATIONS**

- **Toyota Tundra 2003**
- **Toyota Sequoia 2003**

**KIT FEATURES**

- DIN head unit provisions with pocket
- ISO head unit provisions with pocket

KIT COMPONENTS

Housing



ISO Trimplate

ISO Snap In Brackets

**TOOLS REQUIRED**

Phillips screwdriver



Socket Wrench

**QUESTIONS?**

Call the Help Line: **(800)253 TECH**
Monday - Friday 9:00 am - 7:00 pm EST
Saturday - Sunday 10:00 am - 4:00 pm EST

- **DASH DISASSEMBLY**

- Toyota Tundra1
- Toyota Sequoia2

- **KIT ASSEMBLY**

- DIN head unit provision with pocket3
- ISO head unit provision with pocket4

- **FINAL ASSEMBLY**5

TOYOTA TUNDRA

- 1 Disconnect the negative battery terminal to prevent an accidental short circuit.

- 2 Remove the (3) climate controls knobs by pulling straight out. (See figure A)

**Figure A**

- 3 Remove (3) Phillips screws exposed behind knobs.

- 4 Position vents facing upward and remove (1) Phillips screw from top of bezel above each vent. (See figure B)

**Figure B**

- 5 Unclip and remove entire bezel.

- 6 Remove (4) 10mm bolts to remove radio. (See figure C)

**Figure C**

TOYOTA SEQUOIA

- 1 Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2 Position vents facing upward and remove (1) Phillips screw from top of bezel above each vent.
(See figure D)
- 3 Unclip and remove entire bezel including climate controls.
- 4 Remove (4) 10mm bolts and remove radio.
(See figure E)

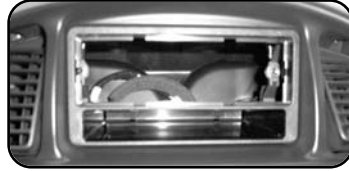


Figure D



Figure E

DIN Head Unit Provision With Pocket

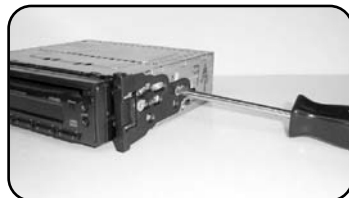
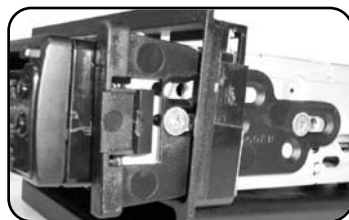
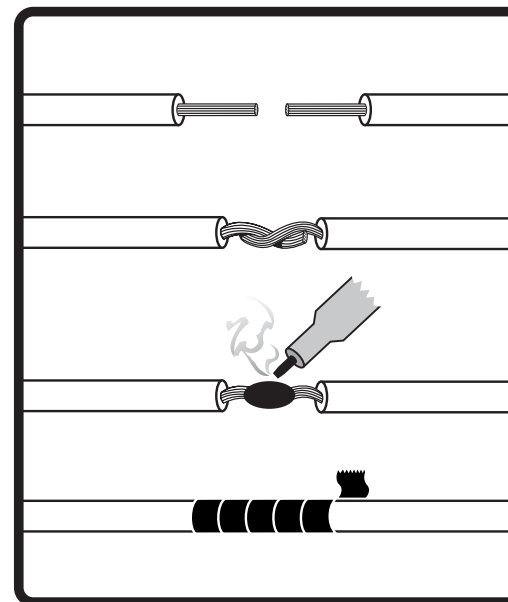
- 1 Slide the DIN cage into the Radio Housing and secure by bending the metal locking tabs down.
(See figure F)
- 2 Slide the aftermarket head unit into the cage to secure.



Figure F

ISO Head Unit Provision With Pocket

- 1** Align the holes in the ISO Snap In Brackets with the holes in the head unit and mount the brackets to the head unit with the screws supplied with the unit.
(See figure G)
- 2** Slide the head unit/bracket assembly into the radio opening until the side clips engage.
(See figure H)
- 3** Snap the ISO Trimplate over the head unit.

**Figure G****Figure H****Wiring and Re-connection Assembly****Figure I**

A) Strip wire ends back 1/2"

B) Twist ends together

C) Solder

D) Tape

- 1** Locate the factory wiring harness in the dash. Metra recommends using the proper mating adaptor and making connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit).
(See figure I)
- 2** Re-connect the battery terminal and test the unit for proper operation.
- 3** Reassemble dash in the reverse order of page #1 of the dash disassembly.