

INSTALLATION INSTRUCTIONS FOR PART 99-8210

APPLICATIONS

Toyota 4-Runner Limited 2003-2007

99-8210

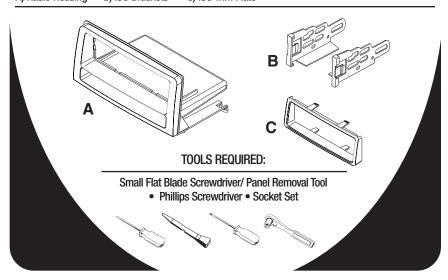
KIT FEATURES

- DIN Head Unit Provision with Pocket
- ISO DIN Head Unit Provision with Pocket



KIT COMPONENTS

A) Radio Housing • B) ISO Brackets • C) ISO Trim Plate





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99-8210

TABLE OF CONTENTS

<u>Dash Disassembly</u>	
- Toyota 4-Runner Limited 2003-2007	1,2
<u>Kit Assembly</u>	
- DIN Head Unit Provision with Pocket	
- ISO DIN Head Unit Provision with Pocket	
Final Assembly	5

*Note:

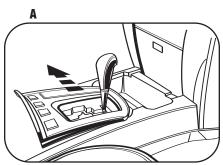
Refer also to the instructions included with the aftermarket radio.

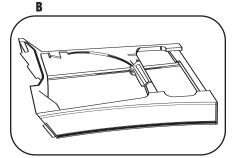


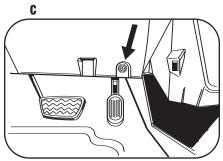
99-8210 DASH DISASSEMBLY

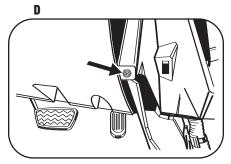
Toyota 4-Runner Limited 2003-2007

- Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2 Unsnap and remove trim from around shifter. (Figure A)
- 3 Unsnap and remove center console cover. (Figure B)
- 4 Unsnap trim ring from around ignition key cylinder.
- 5 Remove (1) 10 mm bolt from bottom right side of panel below steering column. Unsnap panel and pull away to gain access behind panel. (Figure C)
- 6 Remove (1) 10 mm bolt on bottom left of center panel behind panel below steering column. (Figure D)









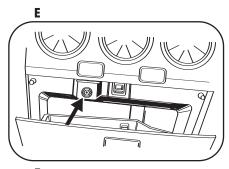


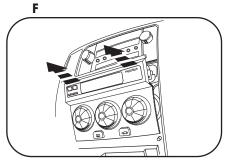
99-8210 DASH DISASSEMBLY

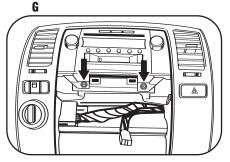
Toyota 4-Runner Limited 2003-2007

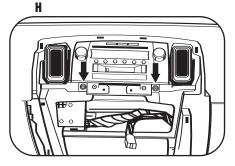
- 7 Remove (1) 10 mm bolt beneath climate control behind pocket door. (Figure E) Unsnap climate control, unplug and remove climate control. (Figure F)
- 8 Remove (2) 10 mm bolts beneath radio behind climate controls. (Figure G)
- 9 Unsnap and remove entire center panel around radio.
- 10 Remove (2) 10 mm bolts securing radio. Unplug and remove radio. (Figure H)

Continue to final assembly.











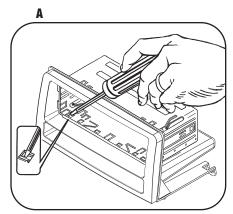
99-8210 KIT ASSEMBLY

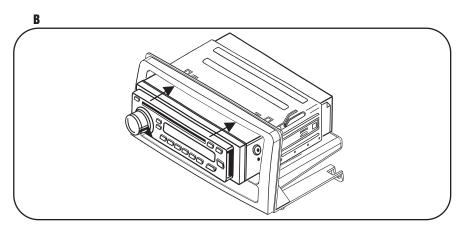
DIN HEAD UNIT PROVISION WITH POCKET

*Note: Refer also to the instructions included with the aftermarket radio.

- 1 Slide the DIN cage into the Radio Housing and secure by bending the metal locking tabs down. (Figure A)
- 2 Slide the aftermarket head unit into the cage and secure. (Figure B)

Continue to final assembly.







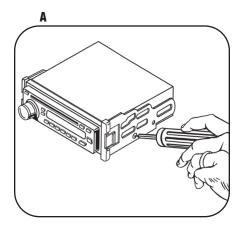
99-8210 KIT ASSEMBLY

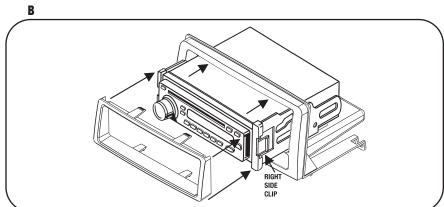
ISO DIN HEAD UNIT PROVISION WITH POCKET

*Note: Refer also to the instructions included with the aftermarket radio.

- 1 Mount the ISO Brackets to the head unit with the screws supplied with the unit. (Figure A)
- 2 Slide the head unit into the radio opening until the side clips engage. (Figure B)
- 3 Snap the Trim plate into the Radio Housing. (Figure B)

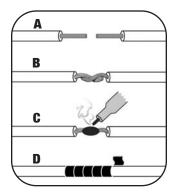
Continue to final assembly.





99-8210 FINAL ASSEMBLY

FINAL ASSEMBLY



- (A) Strip wire ends back 1/2"
- B) Twist ends together
- C) Solder
- D) Tape
- 1 Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter and making connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit.)
- **2** Re-connect the negative battery terminal and test the unit for proper operation.
- 3 Reassemble radio and dash assemblies in reverse order of disassembly.

FINAL WIRING CONNECTIONS

Make wiring connections using the EIA color code chart shown below and the instructions included with the head unit. Metra recommends making connections as shown below; Strip, Splice, Solder, Tape. Isolate and individually tape off ends of any unused wires to prevent electrical short circuit.

METRA / EIA WIRING CODE

12V Ignition / Acc Red		Right Front (+)	Gray
12V Batt / Memory Yellow		Right Front (-)	Gray/ Black
GroundBlack*		Left Front (+)	White
Power AntennaBlue		Left Front (-)	White / Black
Amp Turn-On Blue / Wh	ite	Right Rear (+)	Violet
Amp GroundBlack / W	hite	Right Rear (-)	Violet / Black
Illumination Orange		Left Rear (+)	Green
Dimmer Orange /	White	Left Rear (-)	Green / Black

^{*}NOTE: When a Black wire is not present, ground radio to vehicle chassis.

All colors may not be present on all leads due to manufacturer's specifications.

99-8210 INSTRUCTIONS



