



INSTALLATION INSTRUCTIONS FOR PART 99-8215

APPLICATIONS **Toyota Avalon 2005-2008**

99-8215

KIT FEATURES

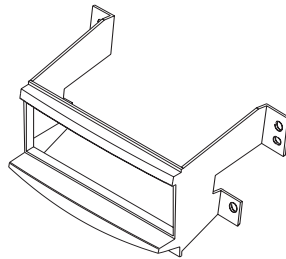
- DIN Head Unit Provision

KIT COMPONENTS

(A) Radio Housing

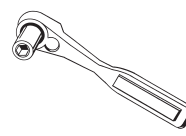
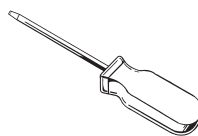
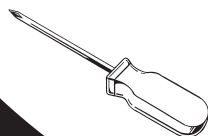


A



TOOLS REQUIRED:

Phillips Screwdriver | Small Flat Blade Screwdriver | Socket Wrench



1-800-221-0932



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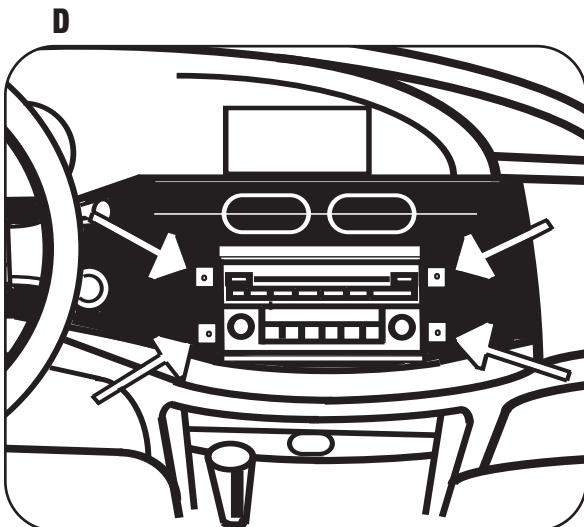
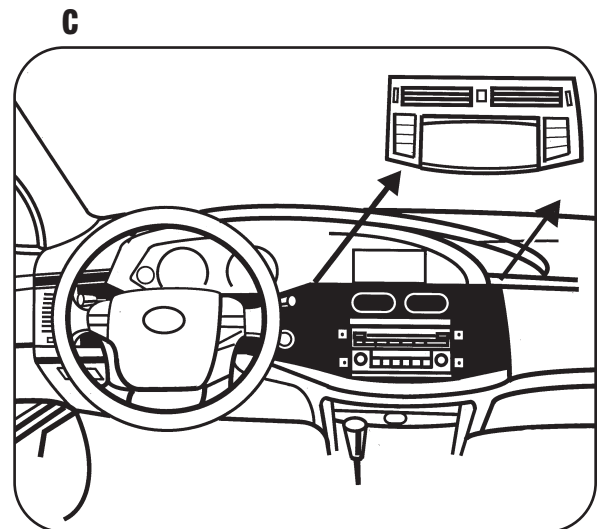
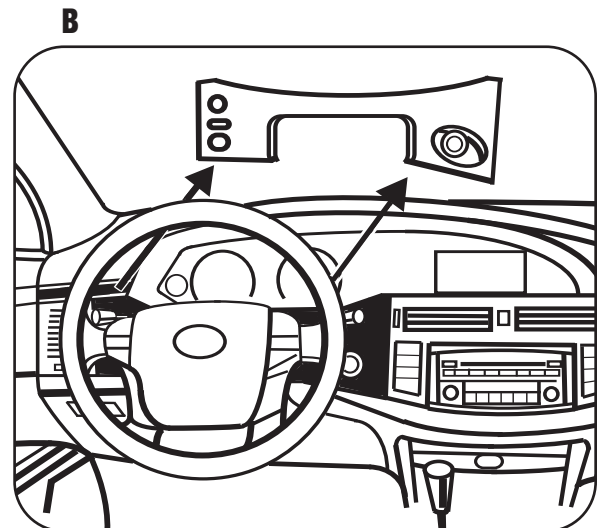
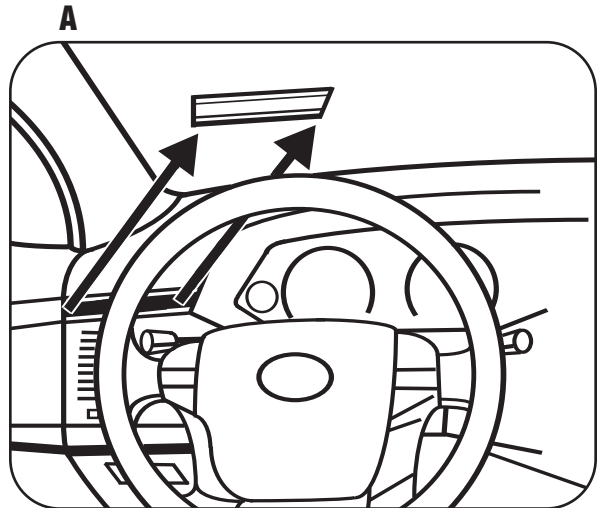
Dash Disassembly **1**

Kit Assembly **2**

Final Assembly **3**

TOYOTA AVALON 2005-2008

- 1** Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2** Unclip and remove small trim piece from left side of panel above steering wheel. (Figure A)
- 3** Unclip and remove panel above steering wheel. (Figure B)
- 4** Unclip and remove entire panel surrounding radio including A/C controls. (Figure C)
- 5** Remove (4) 10 MM bolts securing radio. (Figure D)





99-8215

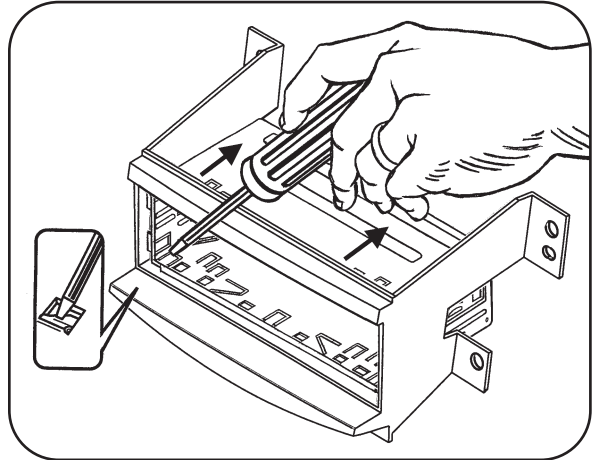
KIT ASSEMBLY

TOYOTA AVALON 2005-2008

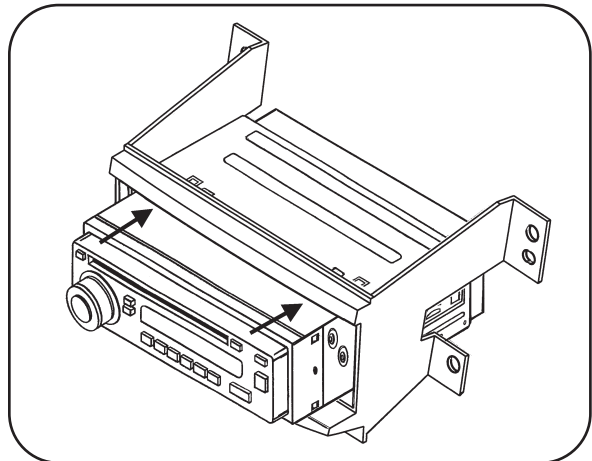
DIN HEAD UNIT PROVISIONS

- 1** Slide the DIN cage into the Radio Housing and secure by bending the metal locking tabs down. (Figure A)
- 2** Slide the aftermarket head unit into the cage and secure. (Figure B)

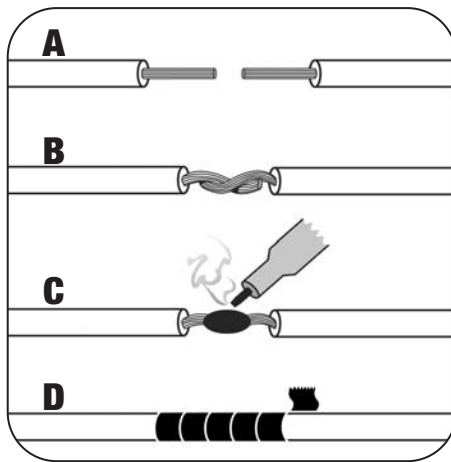
A



B



FINAL ASSEMBLY



- A) Strip wire ends back 1/2"**
B) Twist ends together
C) Solder
D) Tape

- 1** Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter and making connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit.)
- 2** Re-connect the negative battery terminal and test the unit for proper operation.
- 3** Reassemble radio and dash assemblies in reverse order of disassembly.

FINAL WIRING CONNECTIONS

Make wiring connections using the EIA color code chart shown below and the instructions included with the head unit. Metra recommends making connections as shown below; Strip, Splice, Solder, Tape. Isolate and individually tape off ends of any unused wires to prevent electrical short circuit.

METRA / EIA WIRING CODE

12V Ignition / Acc . . . Red	Right Front (+) Gray
12V Batt / Memory . . Yellow	Right Front (-) Gray / Black
Ground Black*	Left Front (+) White
Power Antenna Blue	Left Front (-) White / Black
Amp Turn-On Blue / White	Right Rear (+) Violet
Amp Ground Black / White	Right Rear (-) Violet / Black
Illumination. Orange	Left Rear (+) Green
Dimmer Orange / White	Left Rear (-) Green / Black

***NOTE:** When Black a wire is not present, ground radio to vehicle chassis.

All colors may not be present on all leads due to manufacturer's specifications.

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