



INSTALLATION INSTRUCTIONS FOR PART 99-8231

APPLICATIONS

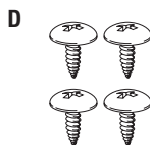
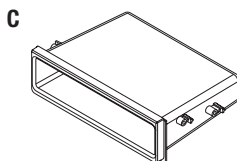
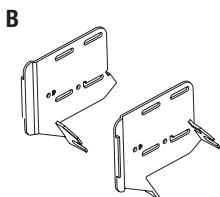
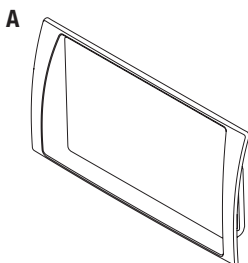
Toyota Camry 2002-2006 99-8231

KIT FEATURES

- ISO DIN head unit provision with pocket
- DDIN head unit provisions
- Painted

KIT COMPONENTS

- A) Radio Trim Panel • B) Radio Brackets • C) Pocket • D) (4) #8 x 3/8" Phillips Screws



WIRING & ANTENNA CONNECTIONS (Sold Separately)

Wiring Harness:

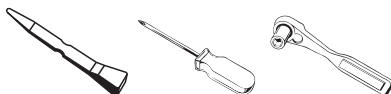
- 70-1761 Toyota harness 1987-up
- 70-8113 Toyota/Lexus amp integration harness 1993-2006

Antenna Adapter:

- Not Required

TOOLS REQUIRED

Panel Removal Tool • Phillips Screwdriver • Socket Wrench



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Caution

Metra recommends disconnecting the negative battery terminal before beginning any installation. All accessories, switches, and especially air bag indicator lights must be plugged in before reconnecting the battery or cycling the ignition.

****NOTE: Refer also to the instructions included with the aftermarket radio.***



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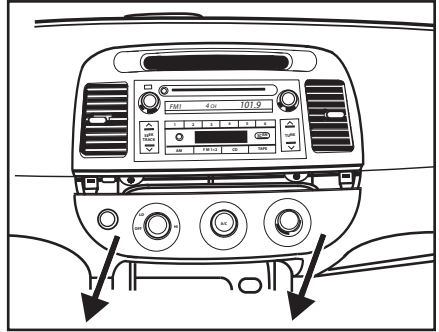


**Metra recommends MECP
certified technicians**

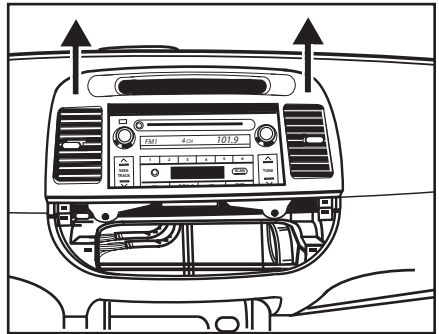
Dash Disassembly

1. Unclip and remove the climate control trim panel. (Figure A)
2. Unclip and remove the radio trim panel including the climate control vents. (Figure B)
3. Remove (4) 10 mm hex head screws securing the factory radio. Unplug wiring and remove radio.

Continue to kit assembly



(Figure A)



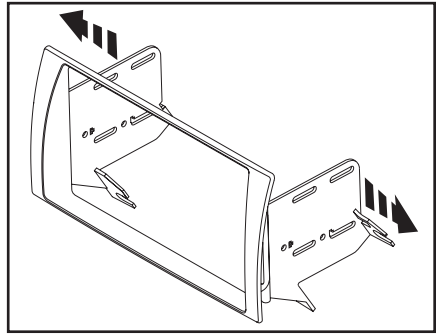
(Figure B)



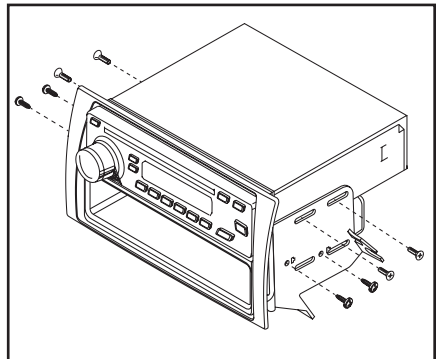
Kit Assembly 99-8231

ISO DIN head unit provisions

1. Clip radio brackets into the radio trim panel. (Figure A)
2. Secure pocket to radio brackets with included screws. (Figure B)
3. Secure radio to radio brackets with hardware included with unit. (Figure B)
4. Locate the factory wiring harness and antenna plug in the dash. Metra recommends using the proper mating adapters from Metra and/or AXCESS.
5. Secure radio assembly in sub dash.
6. Reassemble dash in reverse order of disassembly.



(Figure A)



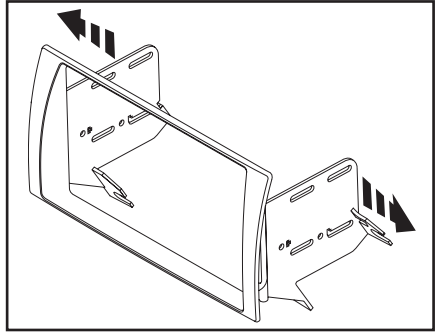
(Figure B)



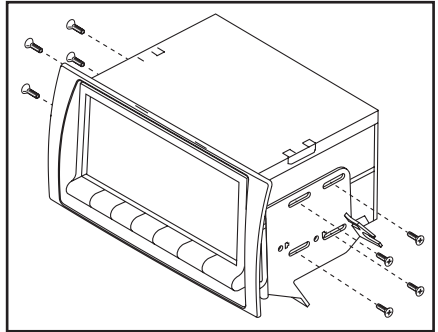
Kit Assembly 99-8231

Double DIN head unit provisions

1. Clip radio brackets into the radio trim panel. (Figure A)
2. Secure radio to radio brackets with hardware included with unit. (Figure B)
3. Locate the factory wiring harness and antenna plug in the dash. Metra recommends using the proper mating adapters from Metra and/or AXXESS.
4. Secure radio assembly in sub dash.
5. Reassemble dash in reverse order of disassembly.



(Figure A)



(Figure B)





Notes

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



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